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D5208-041

Job Sheet 202266



Part No: D5208-041

Job Qty: 14 pcs

Part Name: Blanking Plate Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/23/19

Job Tracking No:

Due Date: 12/11/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D5208 REV.D IPP REV:A 15.01.29 NEW ISSUE DD VERF:JLM/IPP REV:B 15.05.28 AS PER DWG
REV.A DD VERF:JLM/IPP REV:C 15.06.22 AS PER DWG REV.B DD VERF:JLM /IPP Rev. D 19.08.09
drawing revision DP Verify DD IPP REV:E 19.09.09 AS PER DWG RED.D DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run Hrs Hrs	Workcenter/Supplier	Sign-off
110	Packaging 1 - Pick Kit	14 pcs		12/11/19	0.00 0.00	Packaging 1 - 1	
						Packaging 1 - 2	
						Packaging 1 - 3	
						Packaging 1 - 4	
						Packaging 1 - 5	
						Packaging 1 - 6	
						Packaging 1 - 7	
						Packaging 1 - 8	
						Packaging 1 - 9	
						Packaging 1 - 10	
						Packaging 1 - 11	
						Packaging 1 - 12	
						Packaging 1 - 13	
						Packaging 1 - 14	
						Packaging 1 - 15	
						Packaging 1 - 16	
						Packaging 1 - 17	
						Packaging 1 - 18	
						Packaging 1 - 19	
						Packaging 1 - 20	
						Packaging 1 - 21	
						Packaging 1 - 22	
						Packaging 1 - 23	
						Packaging 1 - 24	
						Packaging 1 - 25	
						Packaging 1 - 26	
						Packaging 1 - 27	
						Packaging 1 - 28	
						Packaging 1 - 29	
						Packaging 1 - 30	



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Container No: S235549



Part: D5208 - 041

Job No: 202266

Serial No/Batch: S235549

Revision: D

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/28/19

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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120	Small Fab - 2 - B4B	14 pcs	12/11/19	0.00 2.80	Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	NOV 28 2019
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
					Small Fab - 8 - B4B	
130	QC 5	14 pcs	12/11/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	NOV 28 2019
					QC 5 - 61	
					QC 5 - 81	
140	Packaging 3-1 - Stock - B4B	14 pcs	12/11/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	ST 147
					Packaging 3 - 5 - B4B	DAS 74 NOV 29 2019
					Packaging 3 - 6 - B4B	9-89
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	

				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
150	QC 21 - SA	14 pcs	12/11/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

Part Op 110 - (Pick Kit)
Descriptions: 120 - 1- DIMPLE THIS FACE OF D5208-1/-3 PRIOR TO INSTALLING RIVETS 2- ASSEMBLE AS PER DWG
130 - (QC5- Inspect part completeness to step on W/O)
140 - (Identify as per dwg & Stock Location:_____)
150 - (QC21- Final Inspection - Work Order Release)

NOV 29 2019

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D5208-1	Blanking Plate	28 pcs (2 ea)	110-Packaging 1 - Pick Kit	21xS229080 - 4x S223402
D5208-3	Guide	28 pcs (2 ea)	110-Packaging 1 - Pick Kit	S229087
MS20427M3-3	Rivet	28 Ea (2 ea)	110-Packaging 1 - Pick Kit	S120514
MS20615-3M3	Rivet	28 Ea (2 ea)	110-Packaging 1 - Pick Kit	F126859-40
MS21060L3	Anchor Nut	14 Ea (1 ea)	110-Packaging 1 - Pick Kit	S232688
NAS1149C0332R	Washer (AN960C10L)	14 Ea (1 ea)	110-Packaging 1 - Pick Kit	S211548
NAS1801-3-16	Screw, Hex Head	14 Ea (1 ea)	110-Packaging 1 - Pick Kit	S224548

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D5208-1	28	63	24
Allocated Container Detail				
Qty	Container No		Location	Init
3	S235448		ga132	
21	S229080		ga132	
D5208-3		28	68	24
Allocated Container Detail				
Qty	Container No		Location	Init
24	S235447		ga132	
MS20427M3-3		28	1,983	24
Allocated Container Detail				
Qty	Container No		Location	Init
24	S235445		st311	
MS20615-3M3		28	1,165	24
Allocated Container Detail				
Qty	Container No		Location	Init
24	S235443		st306	
MS21060L3		14	75	12
Allocated Container Detail				
Qty	Container No		Location	Init
12	S235442		st300	
NAS1149C0332R		14	4,923	12
Allocated Container Detail				
Qty	Container No		Location	Init
12	S235441		st266	
NAS1801-3-16		14	71	12
Allocated Container Detail				
Qty	Container No		Location	Init
12	S235440		ga020	
Part Specifications				
Specifications could not be found.				

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